



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2741
Job Sheet 214140



Part No: D2741

Job Qty: 40 pcs

Part Name: Replacement Blade



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/19/20

Job Tracking No:

Created By: Linda Lacelle

Due Date: 11/6/20

Type: Stock

Description:

Note: DWG REV E IPP Rev: D 00.11.15 Removed P/O turning - in house process EC IPP Rev: E 06-03-20 As Per
Rev C JLM IPP Rev: F

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	40 pcs		9/30/20	0.00	3.11	Bandsaw - 1		
110	HAAS 4 Axis - B4B	40 pcs		10/1/20	1.00	27.45	HAAS - 1 - B4B		
							HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
							NV5000 - 1 - B4B		
130	QC 8	40 pcs		10/1/20	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		D. 20-10-28
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		



Container No: S308843



Part: D2741

Job No: 214140

Serial No/Batch: S308843

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

DMP

					QC 8 - 57	
					QC 8 - 76	
					QC 8 - 61	
					QC 8 - 66	
					QC 8 - 73	
					QC 8 - 82	
140	Small Fab - 2 - B4B	40 pcs	10/2/20	0.00 0.68	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
					Small Fab - 9 - B4B	
					Small Fab - Various 1 - B4B	
150	QC 5	40 pcs	10/2/20	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
					QC 5 - 82	
160	Outsource - 1 - Heat Treat	40 pcs	11/5/20		MEI001-VC	25
170	Packaging 2-1 - Receive - B4B	40 pcs	11/5/20	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	
					Packaging 2 - 20 - B4B	

OCT 28 2020

OCT 28 2020

DAS
40
89

OCT 28 2020

NOV 11 2020

				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				Packaging 2 - 37 - B4B	
180 QC 6	40 pcs	11/5/20	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
				QC 6 - 82	
190 Handfinish - 4-1-Assembly-B4B	40 pcs	11/5/20	0.00 2.47	Handfinish - 4 - 1 - B4B	
				Handfinish - 4 - 10 - B4B	
				Handfinish - 4 - 11 - B4B	
				Handfinish - 4 - 12 - B4B	
				Handfinish - 4 - 13 - B4B	
				Handfinish - 4 - 14 - B4B	
				Handfinish - 4 - 15 - B4B	
				Handfinish - 4 - 2 - B4B	
				Handfinish - 4 - 3 - B4B	
				Handfinish - 4 - 4 - B4B	
				Handfinish - 4 - 5 - B4B	
				Handfinish - 4 - 6 - B4B	
				Handfinish - 4 - 7 - B4B	
				Handfinish - 4 - 8 - B4B	
				Handfinish - 4 - 9 - B4B	
200 Powdercoat - 2 White GI(S)-B4B	40 pcs	11/6/20	0.00 1.02	Powdercoat - 1 - B4B	
				Powdercoat - 2 - B4B	
				Powdercoat - 3 - B4B	
				Powdercoat - 4 - B4B	
				Powdercoat - 5 - B4B	
				Powdercoat - 6 - B4B	
				Powdercoat - 7 - B4B	
				Powdercoat - 8 - B4B	
				Powdercoat - 9 - B4B	
				Powdercoat - 10 - B4B	
210 QC 3	40 pcs	11/6/20	0.00 0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	

DAS
87
9-89

NOV 12 2020

20-11-20

DAS
34
9-89

20-11-20

DAS
34
9-89

					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	
					QC 3 - 19	
					QC 3 - 43	DAS
					QC 3 - 24	82
					QC 3 - 61	9-89
					QC 3 - 81	
					QC 3 - 82	NOV 2 0 2020
					QC 3 - 87	
					QC 3 - 47	
220	Packaging 3-1 - Stock - B4B	40 pcs	11/6/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	DAS
					Packaging 3 - 7 - B4B	28
					Packaging 3 - 8 - B4B	9-89
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	NOV 2 3 2020
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	DAS
230	QC 21 - SA	40 pcs	11/6/20	0.00 0.00	QC 21 - SA - 21	21
					QC 21 - SA - 70	9-89
						NOV 2 3 2020

Broussard

QC 21 - SA - 9

QC 21 - SA - 77

QC 21 - SA - 28

Part Op 100 - (Bandsaw) Cut blanks 13.850" long +0.063" -0.000"
 Descriptions: 110 - HAAS CNC Vertical Machine)1-Machine per folio FA108 ***SEE NOTE 9 FOR HOLES***

130 - QC8- Inspect parts - second check)

140 - (Small Fab)1-Deburr 2-Bend per Dwg D2741

150 - (QC5- Inspect part completeness to step on W/O)

160 - Issue P/O Metcore: _____ Harden material as per Dwg D2741 Min. Ultimate Tensile Strength = 152 ksi (34-40 HRC) Min. Yield Tensile Strength = 141 ksi Test report or Certification required **Sand blast parts** *** ATTN : DO NOT ADD OIL AFTER SANDBLAST ***

170 - (Receive & Inspect for Damage & Mat'l Certs)Ensure Test report or Certification attached

180 - QC6- All purchased or subcontracted products)

190 - (Assemble as per dwg)clean with wash & wipe to remove oil

200 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel)START TIME: 11:35 OVEN TEMPERATURE: 1100°
 FINISH TIME: 12:05

210 - (QC3- Inspect Part Finish)

220 - (Identify as per dwg & Stock Location: _____)

230 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NB0.500X03.000	4130 Bar 0.500 X 3.00	46.1640 ft (1.1541 ea)	100-Bandsaw - 1	<u>5307626</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M4130NB0.500X03.000	46	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Blade	1.500Inches ± 0.010	<u>1.500</u> 1.510 1.490		
2	Blade	0.715Inches ± 0.010	<u>0.716</u> 0.725 0.705		
3	Blade	0.516Inches + 0.008 - 0.001	<u>0.517</u> 0.524 0.515	Diameter	
4	Blade	2.000Inches ± 0.030	<u>2.000</u> 2.030 1.970		
5	Blade	13.750Inches ± 0.010	<u>13.750</u> 13.760 13.740		
6	Blade	1.060Inches + 0.012 - 0.001	<u>1.061</u> 1.072 1.059	Diameter	
7	Blade	0.150Inches ± 0.010	<u>0.153</u> 0.160 0.140		
8	Blade	2.930Inches ± 0.030	<u>2.933</u> 2.960 2.900		
9	Blade	0.375Inches ± 0.010	<u>0.365</u> 0.385 0.365		
10	Blade	0.250Inches ± 0.030	<u>0.250</u> 0.280 0.220		
11	Blade	0.250Inches ± 0.030	<u>0.250</u> 0.280 0.220		

Plex 10/19/20 8:46 AM dart.lacelle.linda



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB047472



Supplier: MEI001-VC
Metcor Inc.
560 Boul. Arthur Sauve
Saint-Eustache
QC
J7R 5A8 Canada
Phone: 450 473 1884
Fax: 450 491 5498

Attention: Bejenaru, Livia

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB047472

PO Date: 10/28/20

Due Date: 11/11/20

Purchase Order

Revision:

Revision Date:

Issued By: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	214140	D2741	D2741	Replacement Blade : Various STC's Issue P/O Metcore: Harden material as per Dwg D2741 Min. Ultimate Tensile Strength = 152 ksi (34-40 HRC) Min. Yield Tensile Strength = 141 ksi Test report or Certification required **Sand blast parts** *** ATTN : DO NOT ADD OIL AFTER SANDBLAST ***	Firmed - X40		11/11/20	40 pcs	0 pcs	40 pcs	\$17.23/pcs	\$689.20
											Grand Total:	
											\$689.20	

NOV 11 2020



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB047472



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Please ensure to send the related invoice to hby_ap@dartaero.com.

A handwritten signature in black ink, appearing to be "Patrick Lussier", written over the signature line.

Plex 11/11/20 8:21 AM dart.lussier.patrick

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ, ST-EUSTACHE, QC, J7R 5A8

Tél.: 450-473-1884

Télécopieur / Fax administration: 450-491-5498

Télécopieur / Fax production: 450 491-6454

Certificat de Conformité
Certificate of Compliance

BON DE TRAVAIL order	CHARGEMENT load
347874	1

CLIENT / customer 215

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K8A 1K7

LIVRÉ À / shipped to:

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K8A 1K7

1

COMMANDE DU CLIENT customer po	CLASSIFICATION PIECE part classification	MATÉRIEL material	MAÎTRE D'OEUVRE prime contractor	PROGRAM
POHB047472	N/A	4130		

SPÉCIFICATIONS DU PROCÉDÉ

processing specifications

SEL HARDEN

HARDEN AND TEMPER

SAE AMS 2759/1 REV.H

EXIGENCE / requirement	SPÉCIFICATIONS / specified	TESTS EXÉCUTÉS / performed	RÉSULTATS DE TESTS / results
HARDNESS	34 - 40 HRC	40 (907)	37 - 39 HRC
TENSILE (KSI)	152 - 182 KSI		166 - 177 KSI

QUANTITÉ quantity	POIDS weight	DESCRIPTION DES PIÈCES parts description
40	142	D2741 BLADE (40) D2741 JOB 214140 1 PAL = 1 BB

9/11/20

COMMENTAIRES / comments

1 PIECE AU LAB POUR TENSILE

APPROUVÉ
ACQUÉ

APPROUVÉ par / Approved by:



DATE: 2020-11-08

Certificat de Conformité
 Ministère de Commerce
 BOM DE TRAVAIL CHARGEMENT
 1000
 1

METCOR INC.

800 ROUTE 141, SUITE 100, ST-JEROME, QC J7R 6A8

Tel: 451-4111
 Telex: 555555 METCOR
 Télécopieur: 451-4111

1210 ABBERDEN
 1210 ABBERDEN
 1210 ABBERDEN

1210 ABBERDEN
 1210 ABBERDEN
 1210 ABBERDEN

PROCESSE	PROCESSE	PROCESSE	PROCESSE	PROCESSE	PROCESSE
PROCESSE	PROCESSE	PROCESSE	PROCESSE	PROCESSE	PROCESSE
PROCESSE	PROCESSE	PROCESSE	PROCESSE	PROCESSE	PROCESSE
PROCESSE	PROCESSE	PROCESSE	PROCESSE	PROCESSE	PROCESSE
PROCESSE	PROCESSE	PROCESSE	PROCESSE	PROCESSE	PROCESSE

REMARKS: 1. 100% OF THE TOTAL WEIGHT OF THE SAMPLES WAS FOUND TO BE 100% OF THE TOTAL WEIGHT OF THE SAMPLES.
 100% OF THE TOTAL WEIGHT OF THE SAMPLES WAS FOUND TO BE 100% OF THE TOTAL WEIGHT OF THE SAMPLES.
 100% OF THE TOTAL WEIGHT OF THE SAMPLES WAS FOUND TO BE 100% OF THE TOTAL WEIGHT OF THE SAMPLES.

DATE	DATE	DATE	DATE	DATE	DATE
DATE	DATE	DATE	DATE	DATE	DATE
DATE	DATE	DATE	DATE	DATE	DATE
DATE	DATE	DATE	DATE	DATE	DATE
DATE	DATE	DATE	DATE	DATE	DATE

COMMENTAIRES / COMMENTS

APPROUVE

PIECE 11 - 118 118 118 118

APPROUVE par: 118 118 118 118
 DATE: 2003-1-03

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ, ST-EUSTACHE, QC, J7R 5A8

Tél.: 450-473-1884

Télécopieur / Fax administration: 450-491-5498

Télécopieur / Fax production: 450 491-6454

Certificat de Conformité Détaillé

Detailed Certificate of Compliance

BON DE TRAVAIL order	CHARGEMENT load
347874	1

CLIENT / customer 215

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K6A 1K7

LIVRÉ À / shipped to:

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K6A 1K7

1

COMMANDE DU CLIENT customer po	CLASSIFICATION PIECE part classification	MATÉRIEL material	MAÎTRE D'OEUVRE prime contractor	PROGRAM
POHB047472	N/A	4130		
SPÉCIFICATIONS DU PROCÉDÉ processing specifications				
SEL HARDEN HARDEN AND TEMPER SAE AMS 2759/1 REV.H				
EXIGENCE / requirement	SPÉCIFICATIONS / specified	TESTS EXÉCUTÉS / performed	RÉSULTATS DE TESTS / results	
HARDNESS	34 - 40 HRC	40 (907)	37 - 39 HRC	
TENSILE	152 - 182 KSI	1	165.7 - 165.7 KSI METCOR REPORT # 8022 ;	MO
Yield	141 KSI MIN	1	155.2 - 155.2 KSI METCOR REPORT # 8022 ;	MO
QUANTITÉ quantity	POIDS weight	DESCRIPTION DES PIÈCES parts description		
40	142	D2741 BLADE (40) D2741 JOB 214140 1 PAL = 1 BB		

COMMENTAIRES / comments

DAS
81
9-89

SALT HARDEN 1575°F - 45 MINS

SNAP TEMPER 400°F - 2:00 HRS

TEMPER 875°F - 5:00 HRS

Heat treatment (HT) was performed with equipment that meets the requirements of AMS2759 & AMS2750. All HT operations were in compliance with AMS2759 and all verifications have been performed and documented. No unauthorized changes were performed in regards to the HT. We certify that the material was manufactured, sampled, tested and inspected in accordance with AMS2759 and the purchase order and was found to meet the requirements.

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ, ST-EUSTACHE, QC, J7R 5A8

Tél.: 450-473-1884

Télécopieur / Fax administration: 450-491-5498

Télécopieur / Fax production: 450 491-6454

Certificat de Conformité Détaillé

Detailed Certificate of Compliance

BON DE TRAVAIL order	CHARGEMENT load
347874	1

CLIENT / customer 215

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K6A 1K7

LIVRÉ À / shipped to:

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY

ON K6A 1K7

1

This document and any attached documents may contain confidential or proprietary information and may be subject to export control laws and regulations. If you are not the intended recipient, you are notified that any dissemination, copying of this e-mail and any attachments thereto or use of their contents by any means whatsoever is strictly prohibited. Unauthorized export or re-export is prohibited.

Le traitement thermique (TT) a été fait en utilisant des équipements en conformité avec AMS2759 et AMS 2750. Le TT a été fait tel que requis par AMS2759 et toutes les vérifications et les tests demandés ont été faites et documentés. Aucun changement n'a été faite par rapport au TT. On certifie que le matériel a été fabriqué, échantillonné, testé et inspecté en accord avec AMS2759 et le bon de commande et le matériel rencontre les exigences spécifiées.

Ce document et les documents qui lui sont joints peuvent contenir des informations confidentielles, être soumis aux réglementations relatives au contrôle des exportations ou ayant un caractère privé. S'ils ne vous sont pas destinés, nous vous signalons qu'il est strictement interdit de les divulguer, de les reproduire ou d'en utiliser de quelque manière que ce soit le contenu. Toute exportation ou réexportation non autorisée est interdite.

APPROUVÉ par / Approved by:

DATE: 2020-11-10

Lucie Desmarais
QA Technician





Nov 9, 2020

AMS 2759 / 0.2% OFFSET YIELD / 1" GL.(4d)

Report No. 8022

Test Date 09-Nov-20 Testing Machine STM-100KN 0211506

Client DART AEROSPACE
Operator Mustapha Ouhab
Material 4130

PO POHB047472
W.O. 347874

Part # D2741

Strain Rate inch/inch/min 0.005

Load Cell S/N (TV110012), Units (LBS) 22480

Crosshead Speed (Inches / min) or Rate 0.5

Displacement Sensor EZ.1-1 (5286)

Notes Ambient temperature: 25.5 °C. Results are in compliance with customer and specification requirements.

Test No	Specimen ID	Diameter (in)	Yield (kpsi)	Tensile (kpsi)	Total Elong (%)	RA (%)
17577	347874-1	0.249	155.2	165.7	16.0	62.7
	Mean	0.249	155.2	165.7	16.0	62.7
	Std Dev					
	Specification (min)		141.0	152.0		
	(max)			182.0		

By: 

Date: Nov 9, 2020

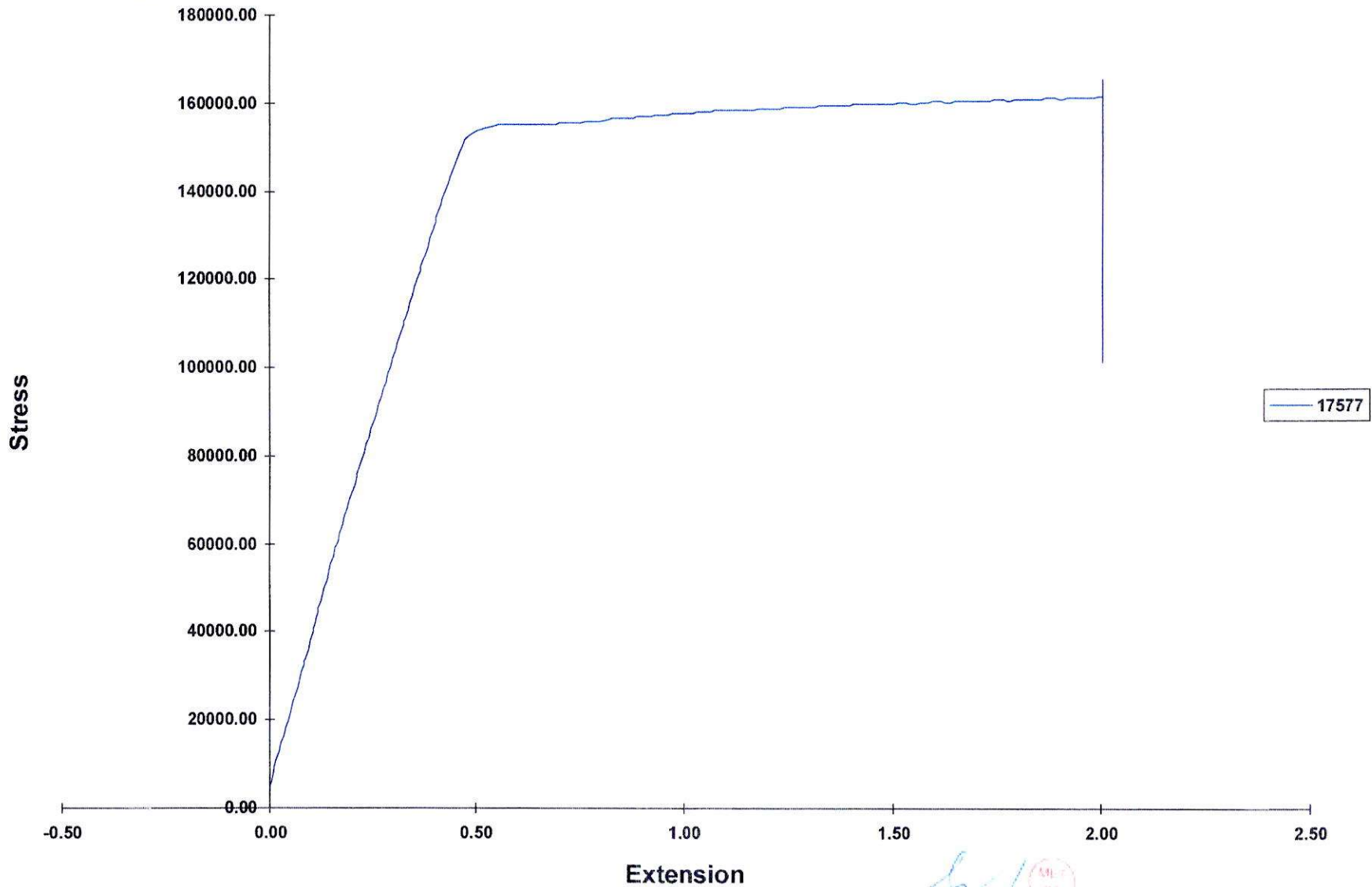
Test Performed in Accordance with AMS 2759, Rev. G

Metcor 560 Boul Arthur-Sauve St-Eustache, Quebec J7R 5A8 TEL 450-473-1884 FAX 450-491-5498

Report No 8022

AMS 2759 / 0.2% OFFSET YIELD / 1" GL.(4d)

Stress (Lbs / Inches ²) vs Extension (%)



METCOR INC.

560 BOUL. ARTHUR-SAUVÉ
ST-EUSTACHE, QC J7R 5A8
Tel: 450-473-1884 / Fax: 450-491-5498

Reçu de livraison

Delivery Receipt

BON DE TRAVAIL Order	EXPÉDITEUR Shipper ID	BON D'EXPÉDITION Shipper
347874	1	149088

EXPÉDITION COMPLÈTE / Shipped Complete

CLIENT / Customer 215

DART AEROSPACE
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
Ph: 613-632-5200
Fax: 613-632-1053



LIVRÉ À / Shipped To

DART AEROSPACE
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
Ph: 613-632-5200
Fax: 613-632-1053

COMMANDE DU CLIENT Customer PO	BON DE LIVRAISON DU CLIENT Customer Shipper No.	TYPE DE MATÉRIEL Material Type	DATE DE LA COMMANDE Order Date	TRANSPORTEUR Carrier
POHB047472		4130	2020/10/28	CLIENT
QUANTITÉ Quantity	No. PIÈCE Part No.	NOM DE LA PIÈCE Part Name	DESCRIPTION DE LA PIÈCE Part Description	POIDS Weight

40 D2741
BLADE
(40) D2741
JOB 214140

142,

1 PAL = 1 BB

RECEIVED

NOV 11 2020

DART AEROSPACE LTD.

TYPE DE CONTENEUR Container Type	# DE CONTENEURS # Of Containers	COMMENTAIRES CONTENEUR Container Comments
.	1	1PAL=1BB

CERTIFICAT

EXPÉDIÉ PAR: Shipped by:	
-----------------------------	--

QUANTITÉ EXPÉDIÉE / Quantity Shipped : 40

POIDS EXPÉDIÉ / Weight Shipped : 142,00

QUANTITÉ RESTANTE / Quantity Remaining : 0

POIDS RESTANT / Weight Remaining : 0,00

APPROUVÉ

CERTIFICAT

QUANTITÉ EXPÉDIÉE / Quantity Shipped:	40
POIDS EXPÉDIÉ / Weight Shipped :	142,00

Signature:

Date:

EXPÉDIÉ LE / Shipped On : 2020/11/09